

Centrifugal Compressors

$$\rightarrow \text{Slip factor } (\phi_s \text{ or } \sigma) = \frac{C_{w2}}{C_{bl2}}$$

$$\rightarrow \text{Actual Work input to the compressor} = \frac{\phi_w \phi_s C_{bl2}^2}{1000}$$

where ϕ_w (or ψ) \rightarrow work input ratio.

$$\rightarrow \text{Actual work ratio Input, } = C_p (T_2 - T_1) = C_p (T_{02} - T_{01})$$

$$\rightarrow \frac{\phi_w \phi_s C_{bl2}^2}{1000} = \frac{C_p T_1}{\eta_{isen}} \left[r_p^{\frac{\gamma-1}{\gamma}} - 1 \right]$$

$$\rightarrow T_{01} = T_1 + \frac{C_1^2}{2C_p}$$

$$\rightarrow \text{Pressure Coefficients, } \phi_p = \frac{C_p (T_{02s} - T_{01})}{C_{w2} C_{bl2}}$$

$$\rightarrow \dot{V} = 2\pi r_1 b_1 C_{f1} K_b = 2\pi r_2 b_2 C_{f2} K_b$$

where K_b = blade area coefficient.

$$\rightarrow W_{in} = C_{w2} C_{bl2} - C_{w1} C_{bl1}$$

To determine the Eye diameter

$$\dot{m} = \frac{\pi}{4} (d_h^2 - d_e^2) C_{w2} \rho ; \quad \dot{V} = \frac{\pi}{4} (d_h^2 - d_e^2) \times C_{f2}$$

$$\rightarrow \text{Axial thrust} = \dot{m} (C_{f1} - C_{f2})$$

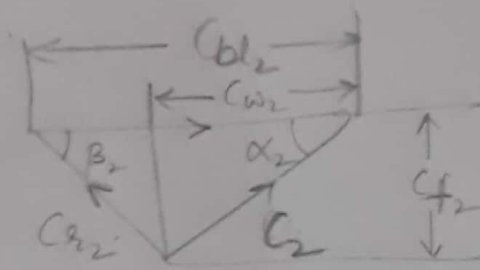
Impeller blade angle, β_1 at the inlet $\tan \beta_1 = \frac{C_{f1}}{C_{bl1}}$

Diffuser blade angle, α_2 at the inlet $\tan \alpha_2 = \frac{C_{f2}}{C_{w2} - \phi_s C_{bl2}}$

Impeller blade angle at the outlet, β_2 $\tan \beta_2 = \frac{C_{f2}}{C_{bl2} - C_{w2}}$

$$\tan \alpha_2 = \frac{C_{f2}}{C_{w2}}$$

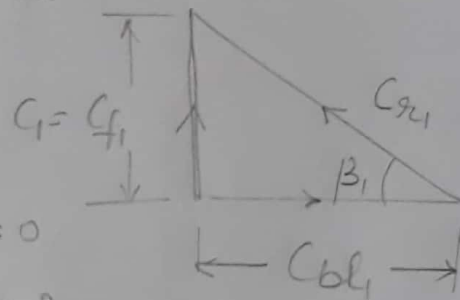
$$\tan \beta_2 = \frac{C_{f2}}{C_{bl2} - C_{w2}}$$



Outlet velocity Δc

$$C_{w2} < C_{bl2} \\ \beta < 90^\circ$$

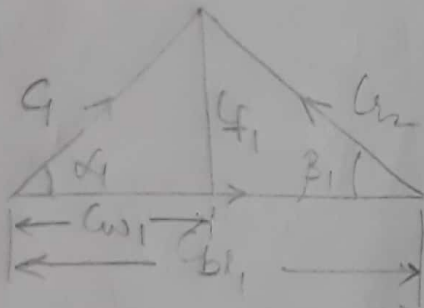
$\beta_1 \rightarrow$ Impeller blade angle at inlet
 $\alpha_1 \rightarrow$ Diffuser



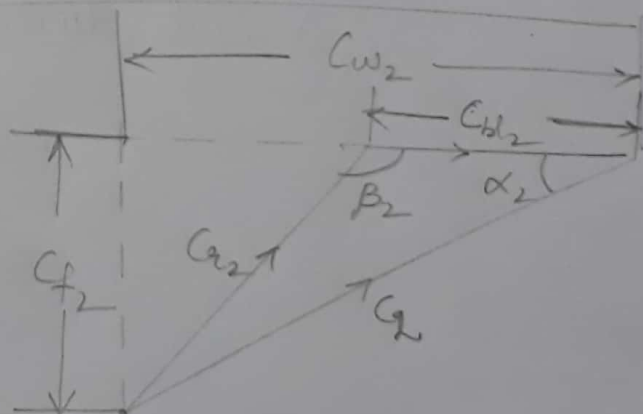
Inlet velocity Δc

$$C_{w1} = 0 \\ \alpha_1 = 90^\circ$$

No pre-whirl.



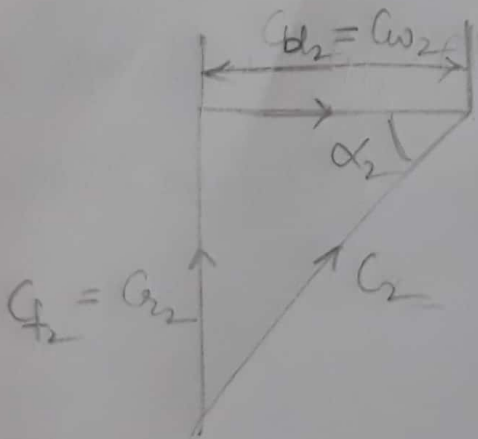
with pre-whirl.



$$\beta_2 > 90^\circ$$

$$C_{w2} > C_{bl2}$$

tan



$$\beta_2 = 90^\circ$$